



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

648.4707
Job Sheet 176320



Part No: 648.4707

Job Qty: 1 ea

Part Name: SWA3 Overhaul Kit



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/20/18

Job Tracking No:

Due Date: 5/29/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: O&OPM-SWA3 REV.3 IPP REV:A 17.12.12 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		5/29/18	0.00	0.00	Start Up Stores/Pkg-1		18-05-14 DB
110	Small Fab	1 pcs		5/29/18	0.00	0.00	Small Fab-3		DB
120	QC	1 pcs		5/29/18	0.00	0.00	QC4		38
125	DC	1 pcs		5/29/18	0.00	0.00	DC		9-89
130	Packaging	1 pcs		5/29/18	0.00	0.00	Packaging3-1		18-05-16 6A 135 DB
140	QC21-FG	1 Ea		5/29/18	0.00	0.00	QC21		18/05/17

Part Op 110 - Pack, bag and label

Descriptions: 125 - Photocopy bluefile & type labels per PPP 648.4707

130 - Identify and pack for shipping as per PPP 648.4707

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-832-1/4 ✓	Set Screw ✓	1 Ea (1 ea)	90-Start up Operation	5027241
188-FPSS-832-3/8 ✓	Set Screw ✓	1 Ea (1 ea)	90-Start up Operation	5027242
188-FSCS-1032-5/8 ✓	Screw ✓	4 Ea (4 ea)	90-Start up Operation	5062757-
600.1319 ✓	Up Decal ✓	1 Ea (1 ea)	90-Start up Operation	5029485
EL314-SJTOW ✓	3 Wire ✓	6 ft (6 ea)	90-Start up Operation	5047767
SWA3-400 ✓	Button Head Screw ✓	2 Ea (2 ea)	90-Start up Operation	5046195
SWA3-600 ✓	O-Ring ✓	1 Ea (1 ea)	90-Start up Operation	5029403
SWA3-700 ✓	Ball Bearing ✓	32 Ea (32 ea)	90-Start up Operation	5036753
SWA6A-1900 ✓	Female Spade Terminal - 1/4" ✓	6 Ea (6 ea)	90-Start up Operation	5047603 5054299
SWA6A-2000 ✓	1/8" Female Spade Connector ✓	4 Ea (4 ea)	90-Start up Operation	5027244 5066786

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																											
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval																																																									
Description Work O				Completed By																																																									
				Lead hand / Supervisor Approval Verification																																																									
				QC / QA Coordinator Approval																																																									
				 DART AEROSPACE Container No: S071008 Part: 648.4707 Job No: 176320 Serial No/Batch: S071008 Revision: 3 Inspector: _____ Date: 05/14/18																																																									
<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th colspan="4" style="text-align: left;">Root Cause</th> </tr> <tr> <td style="width:15%;">Environment</td> <td>☐</td> <td style="width:15%;">No Re-verification</td> <td>☐</td> </tr> <tr> <td>Design</td> <td>☐</td> <td>Operator</td> <td>☐</td> </tr> <tr> <td>Doc/Data</td> <td>☐</td> <td>Offset/Setup</td> <td>☐</td> </tr> <tr> <td>Equip/Tooling</td> <td>☐</td> <td>Supplier</td> <td>☐</td> </tr> <tr> <td>Handling/Pre</td> <td>☐</td> <td>Training</td> <td>☐</td> </tr> <tr> <td>Material</td> <td>☐</td> <td>Use for Testing</td> <td>☐</td> </tr> <tr> <td>Internal Transport</td> <td>☐</td> <td>Poor Information</td> <td>☐</td> </tr> <tr> <td>Tribal Knowledge</td> <td>☐</td> <td>Rushing</td> <td>☐</td> </tr> <tr> <td>LOA</td> <td>☐</td> <td>Product Improvement</td> <td>☐</td> </tr> <tr> <td>Substation</td> <td>☐</td> <td>Process Improvement</td> <td>☐</td> </tr> <tr> <td>Past Expiry Date</td> <td>☐</td> <td>Manufacturing Process</td> <td>☐</td> </tr> <tr> <td>Misidentified</td> <td>☐</td> <td>Past Due</td> <td>☐</td> </tr> <tr> <td colspan="4" style="text-align: left;">OTHER : _____</td> </tr> </table>						Root Cause				Environment	☐	No Re-verification	☐	Design	☐	Operator	☐	Doc/Data	☐	Offset/Setup	☐	Equip/Tooling	☐	Supplier	☐	Handling/Pre	☐	Training	☐	Material	☐	Use for Testing	☐	Internal Transport	☐	Poor Information	☐	Tribal Knowledge	☐	Rushing	☐	LOA	☐	Product Improvement	☐	Substation	☐	Process Improvement	☐	Past Expiry Date	☐	Manufacturing Process	☐	Misidentified	☐	Past Due	☐	OTHER : _____			
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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	188-FPSS-832-1/4	1	87	0
	188-FPSS-832-3/8	1	98	0
	188-FSCS-1032-5/8	4	181	0
	600.1319	1	240	0
	EL314-SJTOW	6	1,034	0
	SWA3-400	2	24	0
	SWA3-600	1	0	0
	SWA3-700	32	240	0
	SWA6A-1900	6	220	0
	SWA6A-2000	4	56	0
Part Specifications				
Specifications could not be found.				

Plex 4/20/18 10:28 AM dart.lacelle.linda

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
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Description Work Order Deviation				Disposition				Completed By																	
Root Cause		FAULT CATEGORY																							
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